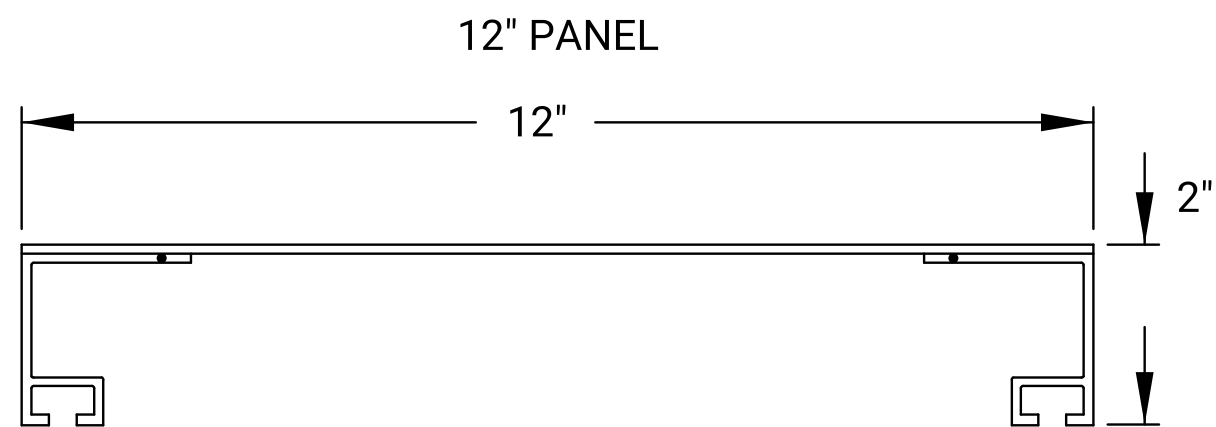
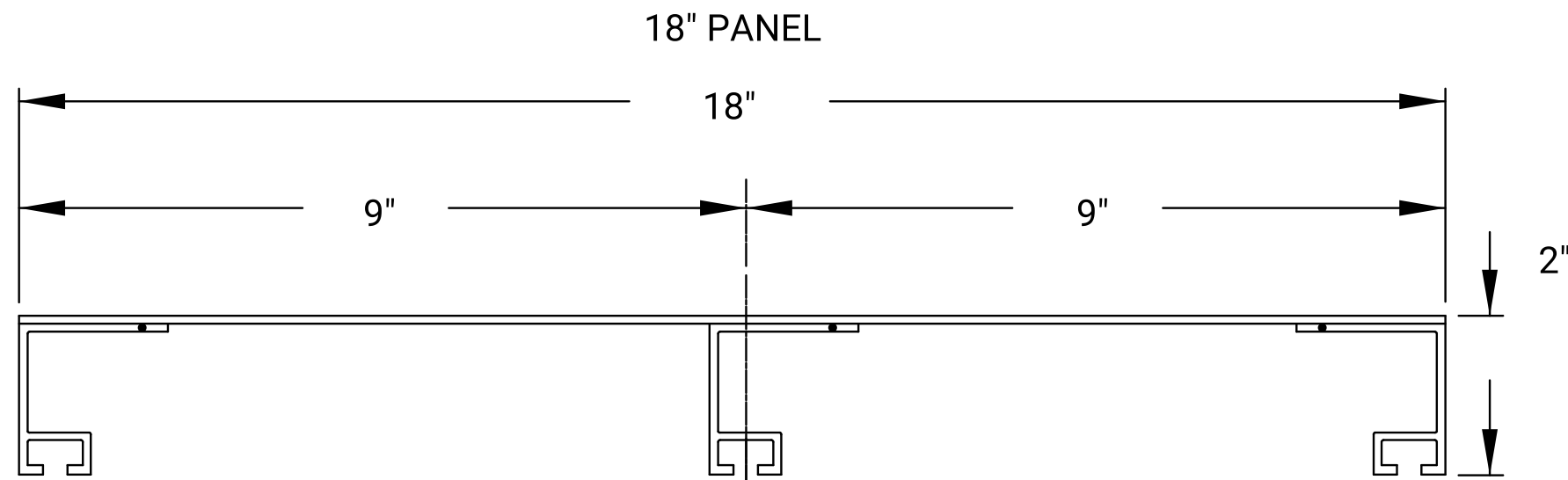
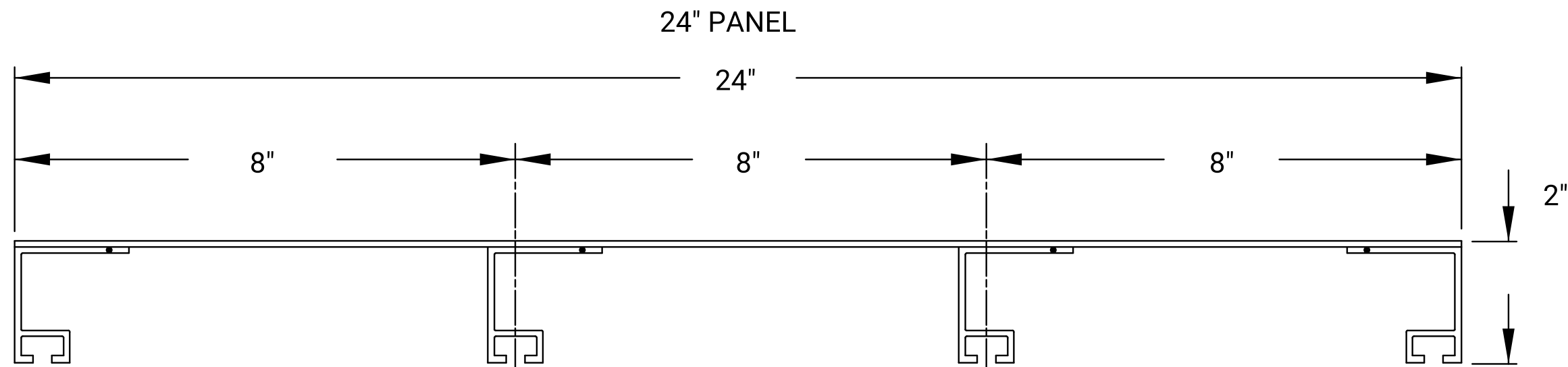
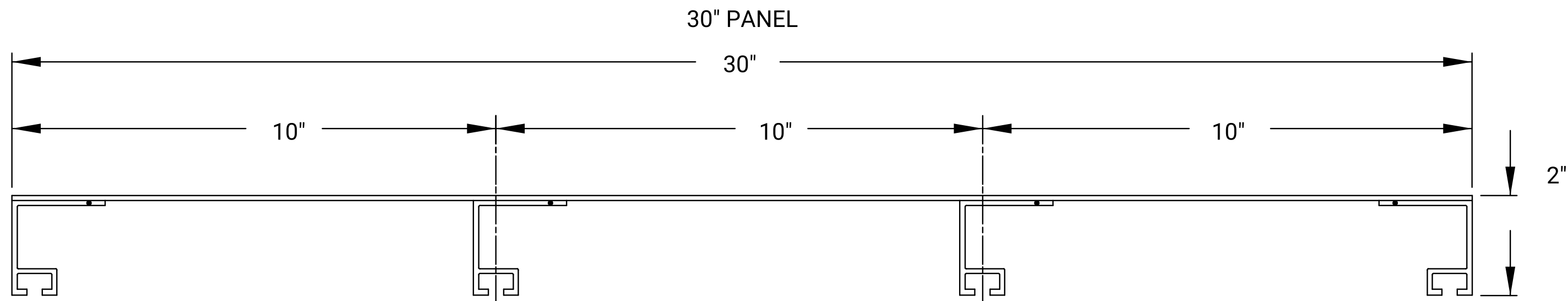
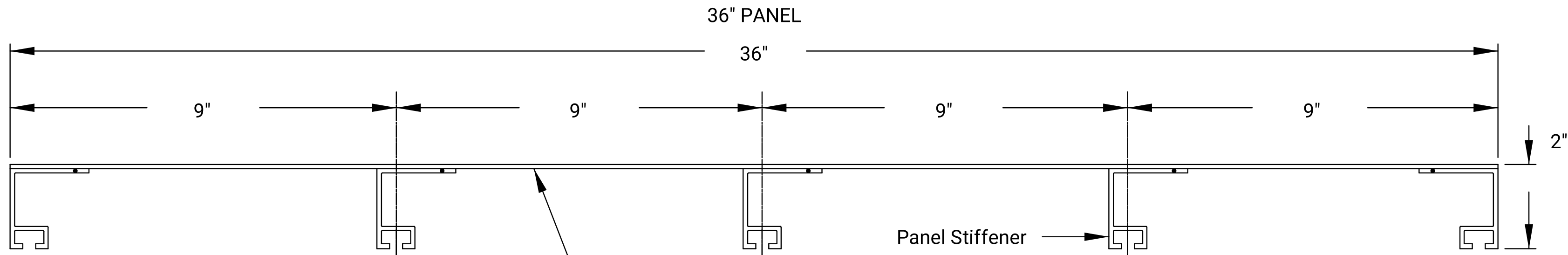
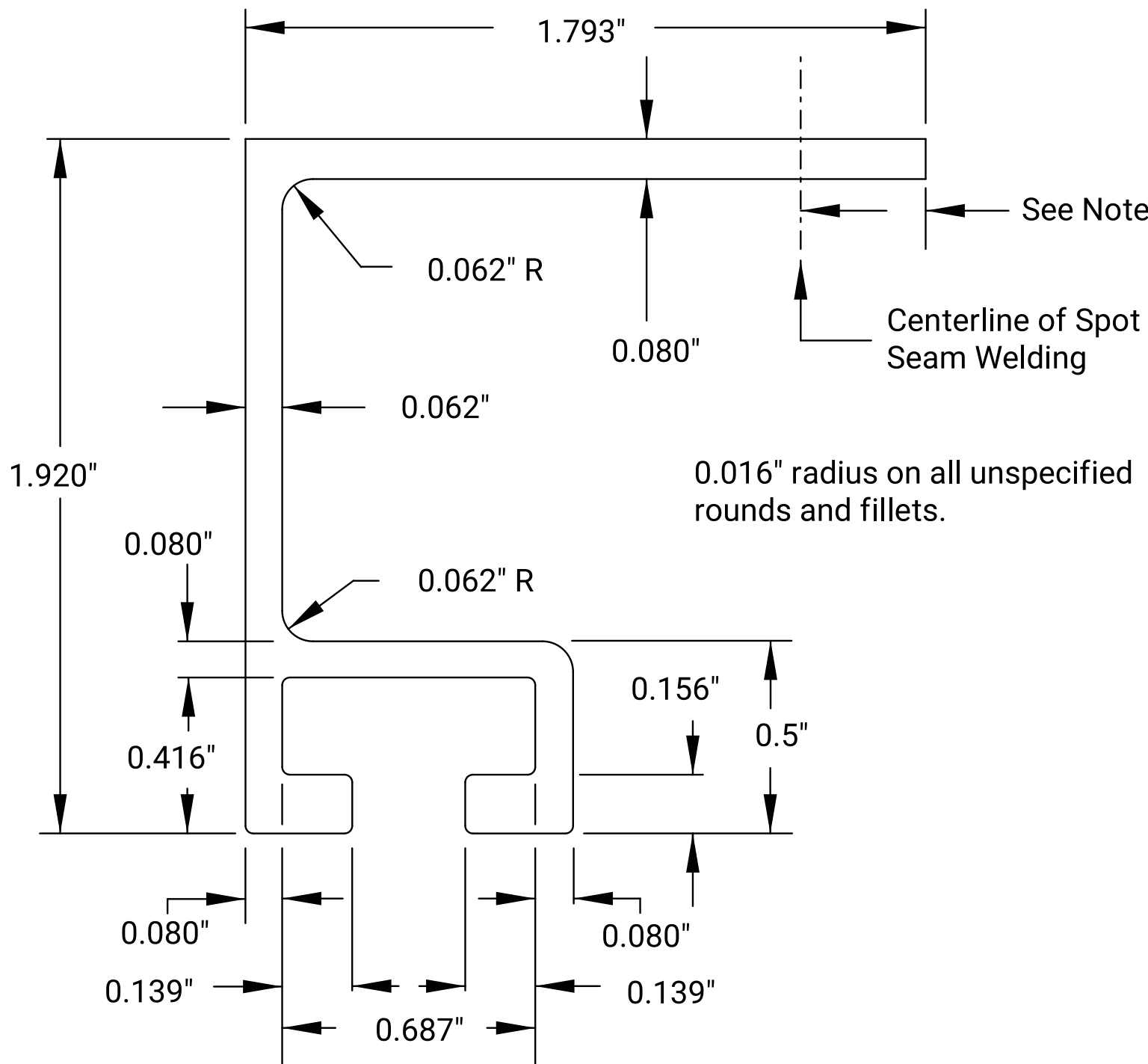


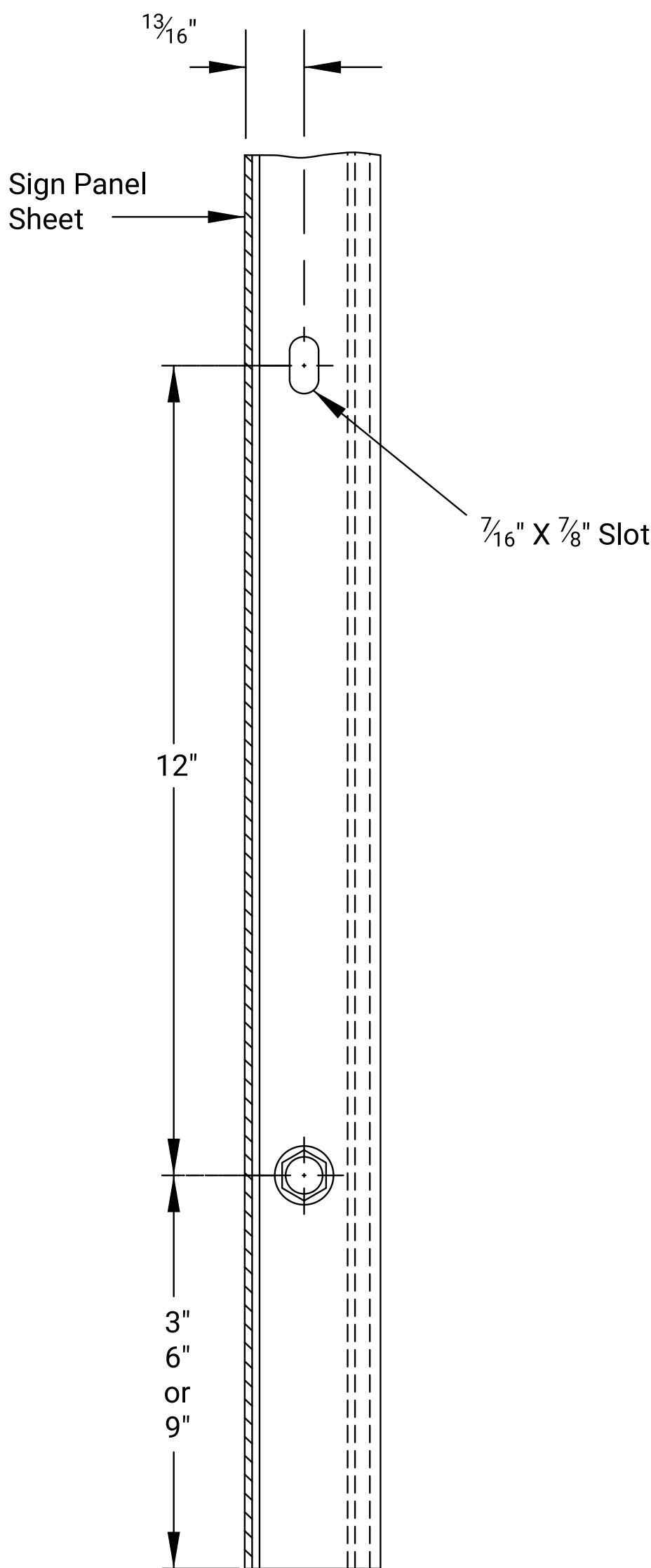
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STRUCTURAL SIGN PANEL WIDTHS



PANEL STIFFENER



PANEL CONNECTOR SLOTS

NOTE:
Sign panel stiffeners shall be attached to sign panel using intermittent seam welding with spot on 8" centers the length of the stiffener and a minimum of 1/2" from the edge of the stiffener.

Aluminum 3/8" X 3/4"
Hex Bolt, 2 Flat
Washers and Hex Nut.

PANEL CONNECTIONS

All dimensions are in inches.

NO.	DATE	REVISIONS	BY	APPD	
KANSAS DEPARTMENT OF TRANSPORTATION					
REINFORCED PANEL DETAILS EXTRUSHEET FABRICATION					
TE551			07-01-03		
FHWA APPROVAL		07-22-03	APPD.		Steven A. Buckley
DESIGNED	D.D.G.	DETAILED	B.A.H.	QUANTITIES	TRACED
DESIGN CK.	S.A.B.	DETAIL CK.	D.D.G.	QUAN.CK.	TRACE CK.