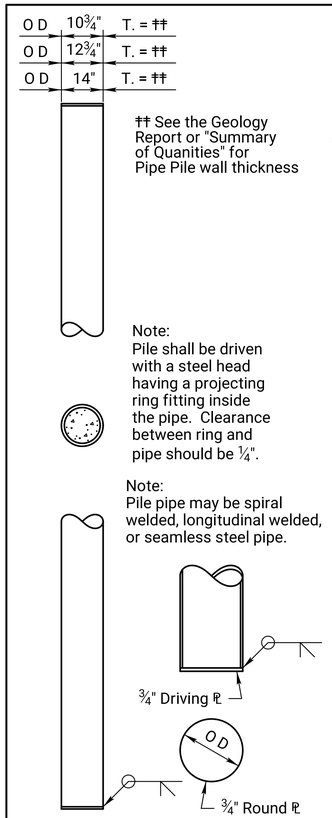
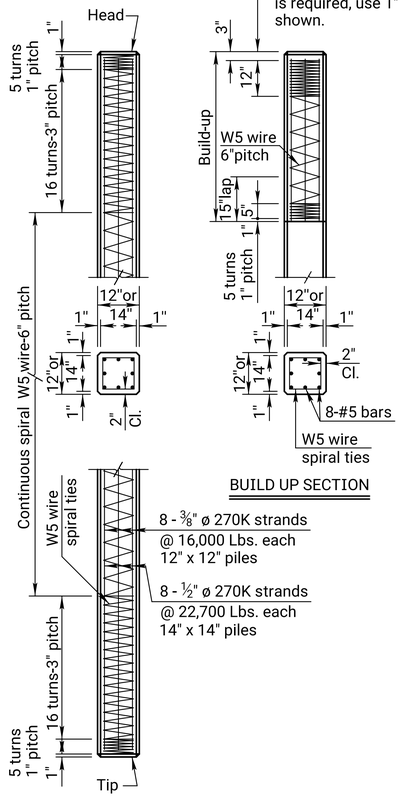
STATE	PROJECT NO.	YEAR	SHEET NO.	TOTAL SHEETS
KANSAS		0	0	

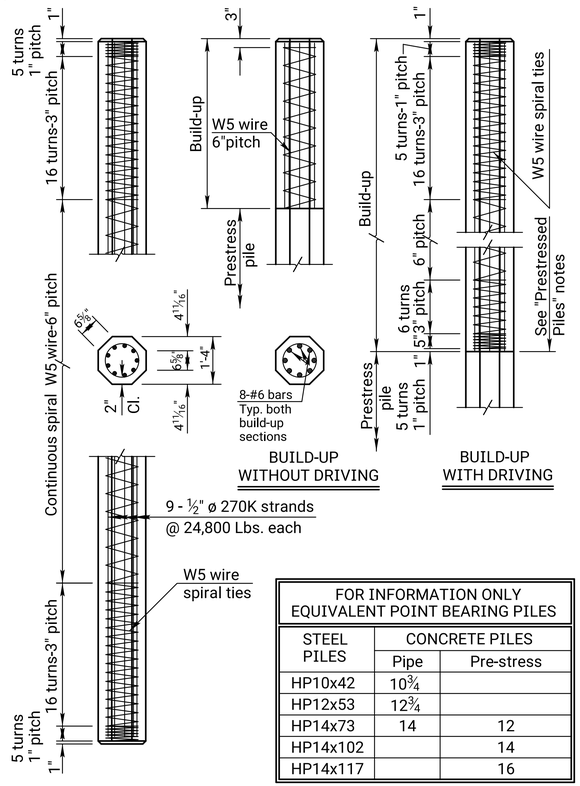


PLAIN ROUND
CAST-IN-PLACE CONCRETE PILES



12" OR 14"
PRESTRESSED
CONCRETE PILES

BUILD UP SECTION



BUILD-UP
WITH DRIVING

BUILD-UP
WITHOUT DRIVING

16" PRESTRESSED
CONCRETE PILES

FOR INFORMATION ONLY EQUIVALENT POINT BEARING PILES		
STEEL PILES	CONCRETE PILES	
	Pipe	Pre-stress
HP10x42	10¾	
HP12x53	12¾	
HP14x73	14	12
HP14x102		14
HP14x117		16

GENERAL NOTES

PRESTRESSED PILES: Fabricate prestressed concrete pile splices in accordance with the Manufacturer's recommendations subject to the approval of the Engineer.

Method of attachment of pile to build-up may be by any of the methods given in the notes on "Alternate Methods." If mild reinforcing steel is used for attachment, the area shall be no less than that used in the build-up.

ALTERNATE METHODS: Method of attachment of a pile to build-up may be by any of the following methods:

1. Cut off at least 2'-0" of pile and expose a minimum of 2'-0" of strands.
2. Cast 8-#6, or 8-#5 bars (equally spaced) into pile head. All bars shall extend into pile head and project from pile head a minimum of 2'-0".
3. Drill 8 holes in pile head (equally spaced) for installation of 8 grouted dowel bars of same size and length as in 2.
4. Provide cored holes for bars as in 3.

No bars or strands are to extend from head of pile or build-up into footing or pile cap unless approved by the Engineer.

TEST PILES: Drive test piles where called for on the bridge plans. The test piles located within the limits of the substructure will become a part of the bridge pile system.

DRIVING FORMULA: Driving formula shall conform to the Standard Specifications.

MEASUREMENT AND PAYMENT: Measurement and payment for all piles shall comply with the Standard Specifications.

REINFORCEMENT: Use reinforcing steel conforming to ASTM A615, Grade 60. Hoops and spirals may be either plain or deformed bars.

PRESTRESSING STEEL: Use uncoated seven-wire low relaxation prestressing strand conforming to ASTM A416, Gr. 270.

STEEL PILE: Steel pile shall conform to the requirements of the Standard Specifications.

PILE POINTS: Pile points shall conform to the dimensions shown and to requirements of the Standard Specifications.

SPECIFICATIONS: Standard Specifications for State Road and Bridge Construction as currently used by the Kansas Department of Transportation.

CONCRETE: Concrete for cast-in-place shall be f'c = 3,500 PSI. Concrete for prestressed shall be f'c = 5,000 PSI.

WELDING: All field welding shall meet the requirements of the Standard Specifications.

Use only Shielded Metal Arch Welding SMAW (stick welding) for pile splices.

Use only low hydrogen E7018, 7016, or 7015 series welding rod (electrode) for all welding applications during pile splicing.

New electrodes are to be purchased for each KDOT project. The electrodes shall arrive on the project in factory hermetically sealed containers, opened and labeled with indelible ink in front of the engineer. The label shall include the current date and the project number. If the container seal is questionable or shows signs of damage the electrode is to be dried in an oven at least one hour at a temperature of 700°F to 800°F.

Upon removal from intact hermetically sealed factory packaging or the drying oven the electrode is to be placed in a storage oven with a minimum temperature of 250°F.

When electrodes are removed from the hermetically sealed container or storage oven and exposed to the atmosphere for less than 4 hours place into the storage oven for at least 4 hours before removing for use.

If electrode is exposed to the atmosphere for 4 hours or more (or 9 hours for moisture resistant electrodes designated with an R in their labeling) then electrode can be dried in a drying oven at a temperature of 450°F to 550°F.

If the electrode is exposed to the atmosphere for 4 hours or more a second time or the rod becomes wet discard rod.

CAST-IN-PLACE SHELLS: Steel shells for cast-in-place concrete piles shall conform to the requirements of the Standard Specifications.

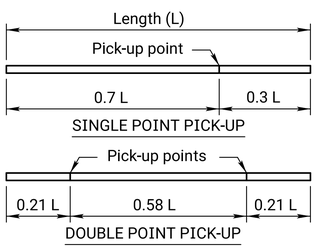
All piles driven without a mandrel shall be of the minimum thicknesses shown. Piles driven with a mandrel shall be of sufficient strength and thickness to withstand driving without injury and to resist harmful distortion and/or buckling due to soil pressure after the mandrel is removed.

Remove, replace or correct to the satisfaction of the Engineer improperly driven, broken or otherwise defective pipe piles. Otherwise drive an additional pile at no extra cost.

The Contractor shall maintain a light suitable for visual inspection of the pile on the job at all times prior to and during the filling of the pipe.

PAINT: All paint shall comply with the Standard Specifications, or as specified on the plans.

MILL TEST REPORTS: Steel piles test reports and steel shell test reports shall comply with the Standard Specifications.



SINGLE POINT PICK-UP

DOUBLE POINT PICK-UP

PICK-UP POINTS FOR PRESTRESSED PILING

Max. length - 55' single point pick-up
Max. length - 80' double point pick-up

Note: Piles shall be marked at Pick-up points to indicate proper points for attaching handling lines.

SHELL PILE POINT

CAST STEEL PILE POINT

The pile point shall be a one-piece unit of cast steel. Weld pile points in accordance with manufacturer's recommendations to each steel pile before driving.

Weld Symbology Definition

Use grinder to bevel edges of splice as shown in weld symbology and drawing. In addition to bevels, produce clean, bare, and shiny surfaces at and around the splice welding location.

Lay full penetration root weld from beveled side of splice.

Back gouge root weld from side opposite of root welding application making sure to remove all foreign materials, porous steel, and inclusions from root weld. Finish welding the non beveled side of the splice.

Finish welding beveled side of the splice while removing slag, foreign materials, porous steel, and inclusions in between welding passes, use of a grinder may be needed.

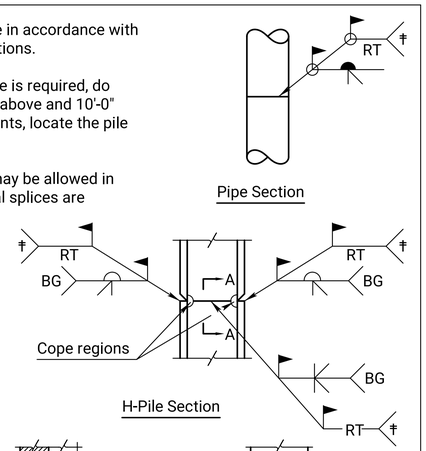
Verify that enough filler metal has been correctly placed in all weld locations to obtain a flush or convex surface with no concavity produced upon completion of the final welds.

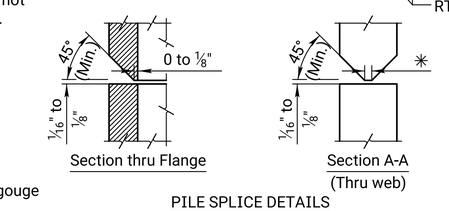
SPLICES: Splices for steel piles and shell piling shall be in accordance with details shown on this sheet and the Standard Specifications.

For integral pile bent abutments and piers, if a pile splice is required, do not locate the pile splice within a region extending 2'-0" above and 10'-0" below the bottom of the concrete web wall. For abutments, locate the pile splice at least 10'-0" below top of fill.

With the approval of the Engineer, one splice per bent may be allowed in the region described above without testing. If additional splices are anticipated, based on the geology, the Contractor prior to driving, will locate the splice so that the splice will not fall within the regions described above.

‡ For integral pile bent abutments and piers, if a splice is located within the regions described above, then the Contractor will test the welds by Radiograph (RT) test methods. Repair and retest any welds not passing the test(s). Each weld tested will have written confirmation of results. Report these results to the Engineer. This work is not paid for directly, but is subsidiary to "Piles".





✳ Minimum as required by welding process.

BG = Backgouge

PILE SPLICE DETAILS

NO.	DATE	REVISIONS	BY	APP'D
04	08-16-18	Add splice web section, clarify note	M.L.L.	J.P.J.
03	09-15-15	Clarify Notes	J.P.J.	C.E.R.
02	06-18-12	Clarify f'c, rod type, use and weld	J.P.J.	T.L.F.

KANSAS DEPARTMENT OF TRANSPORTATION

STANDARD PILE DETAILS

BR110

FHWA APPROVAL	10-04-12	APP'D.	Terry L. Fleck
DESIGNED J.P.J.	DETAILED	QUANTITIES	TRACED R.A.A.
DESIGN CK.	DETAIL CK.	QUAN.CK.	TRACE CK.

KDOT Graphics Certified 06-20-2022 Sh. No. 0

KDOT Graphics Certified

Plotted by : KDOT#CADD.Support_ks.gov 25-JUN-2022 00:07
File : br110.dgn